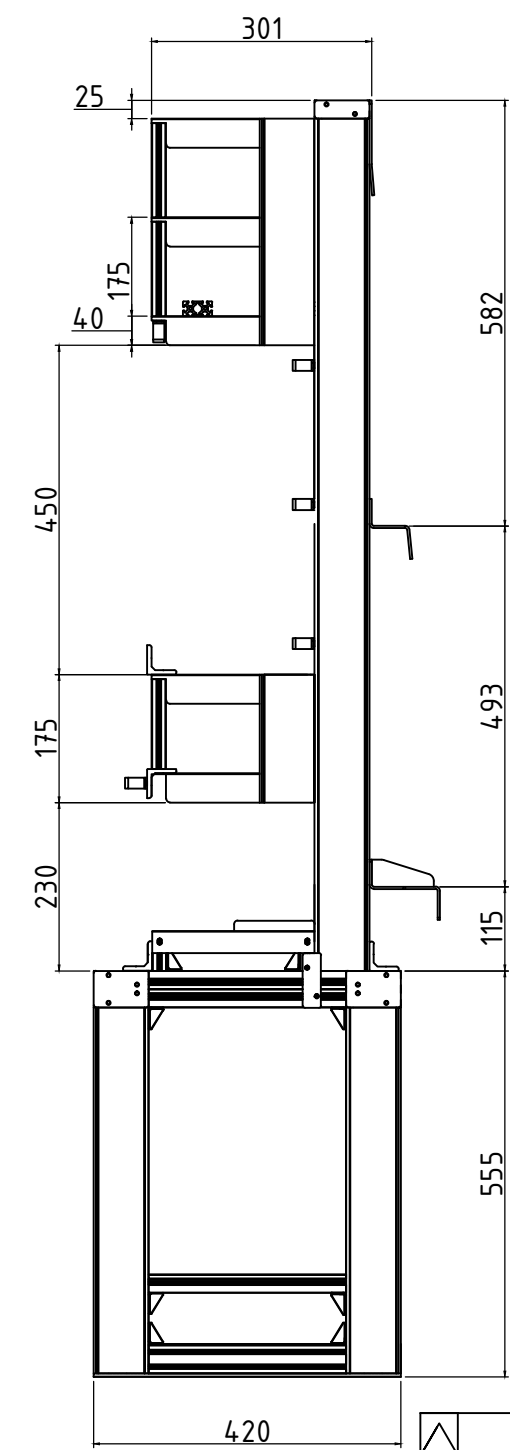
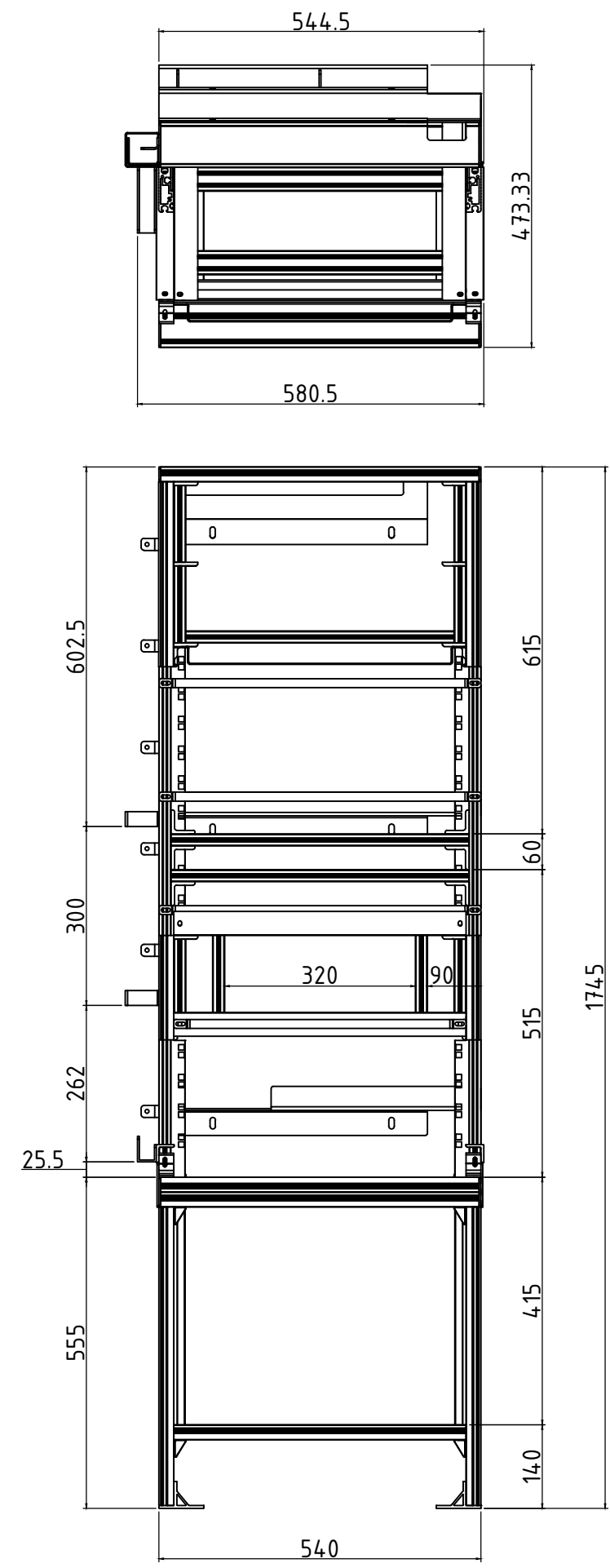
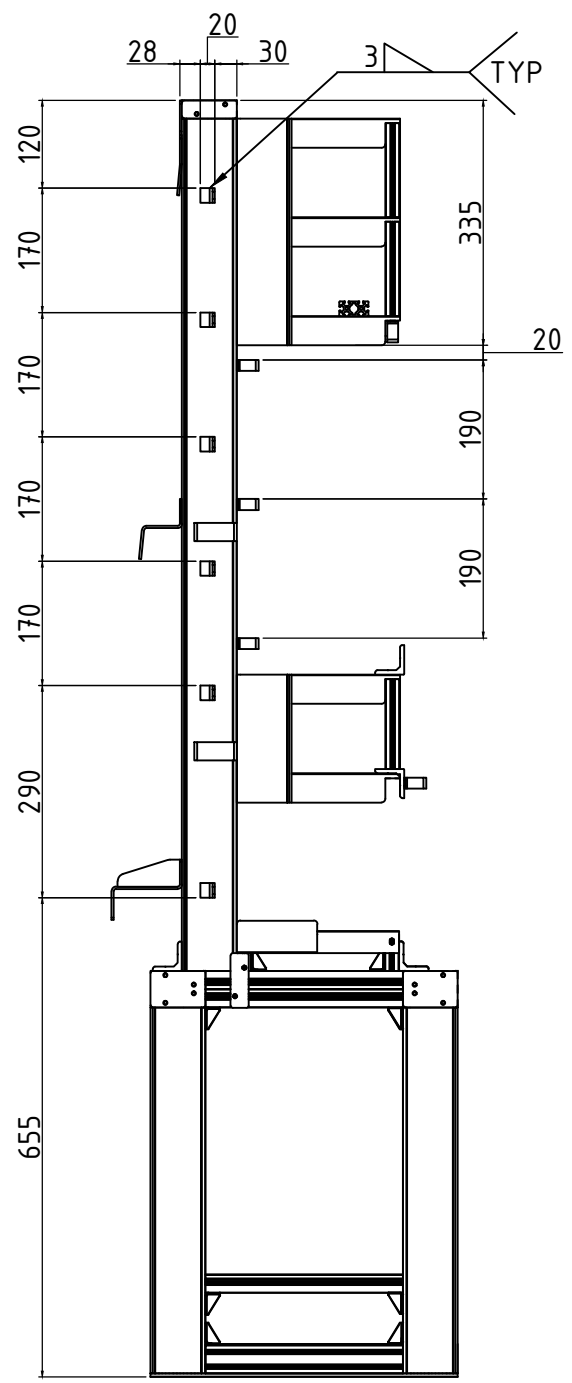


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 210	210 - 315	315 - 1000	1000 - 2000	2000 - 4000	ABOVE 4000	RA
	TOLERANCE										~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-229											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS, REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS: 1012.C								STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											

**UNCONTROLLED**



**NOTE:**

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO Gr.AC15 of IS:1868.
3. ITEM-40 VELCRO CLOTH OF LENGTH 230 SHALL BE FIXED WITH SUITABLE RIVET TO FRAME

						PRODUCT	BMRL METRO CARS				
						REF DRG					
						MATERIAL		APPD	VS	22.03.19	
						HEAT TREAT.		REVD			
						SURFACE TREAT.		CHRD	SNH		
						TITLE	RACK,DMC REAR-LH	DRWN	SNH	21.03.19	
								SCALE		SHEET	wt.(kg)
									1 OF 2		
ALT.NO	EON NO/CHANGES					BEML LIMITED	DRG No.	926-50039			
											A-1